

**Zeolite supported biopolymers: potential remediation agents
for Mo⁶⁺ and Mn²⁺ in wastewaters.**

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Zeolite synthesized from fly ash supported with carboxymethylcellulose and with chitosan were employed to remediate industrial effluents. Tests were performed using both a wastewater from stainless steel pickling process and a synthetic solution containing Mo⁶⁺, Fe³⁺, Mn²⁺ and Ni²⁺.

Pickling process is the last step in the steel industry to clean the surface of the final product. Many chitosan (CT) derivatives and carboxymethylcellulose (CMC) have the ability to bind strongly heavy and toxic metal ions. Zeolite was obtained from a coal-fired power plant located in Brazil.

Zeolite-incorporated biopolymers provided films which were ground and used in the remediation assays. The chemical and morphological characterization was performed by SEM, DRV-VIS, FTIR and XRD.

Batch remediation experiments were performed using zeolite and the supported materials in concentration of 1g/L, for 90 min and pHs ranging from 3 to 5. The results have showed that zeolite alone reduced the Mo⁶⁺ content as the pH increased, thus for pH 2.0 and pH 5.0 a metal reduction of 25 and 68% were obtained. For zeolite-supported CMC, the metal reduction was at pH 5.0, >99%. In the case of zeolite-supported CT a metal reduction >73% was obtained. For Mn²⁺ the percentage of metal reduction was lower. Accordingly, zeolite-supported those biopolymers can be considered as an effective low cost adsorbent to remove Mo⁶⁺ and Mn²⁺ from wastewaters.